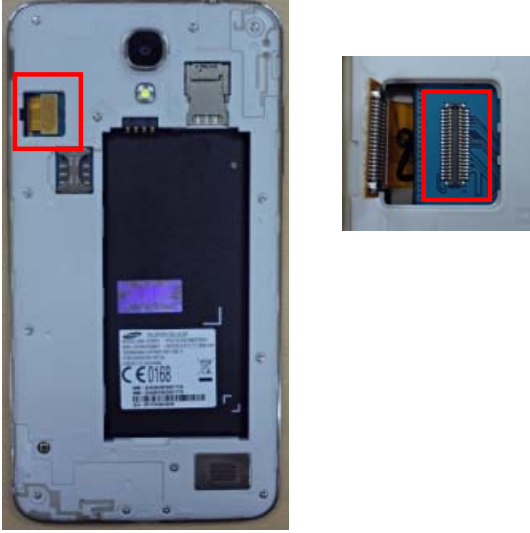
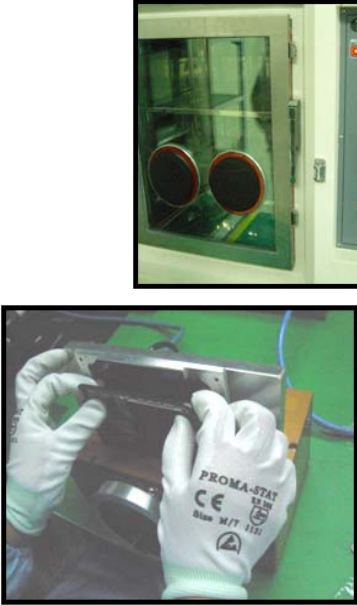
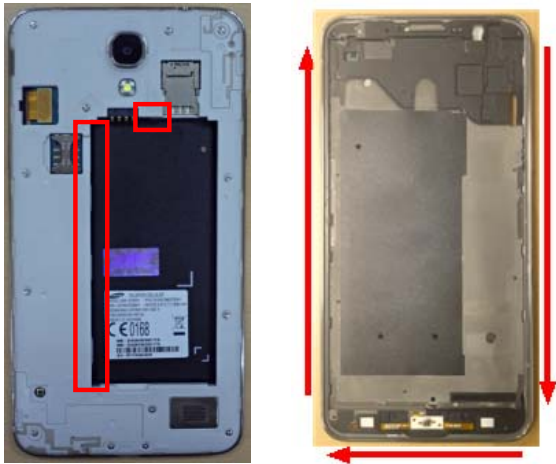
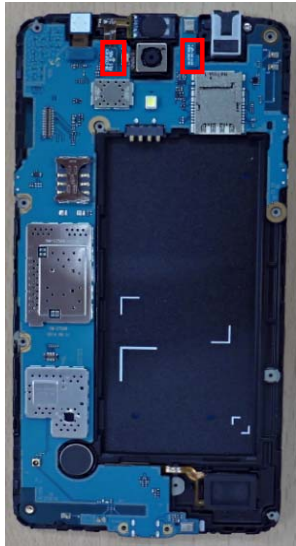
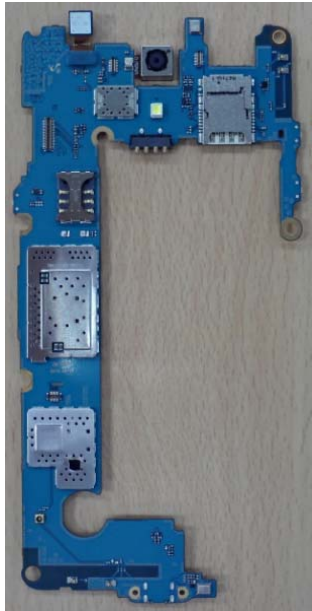


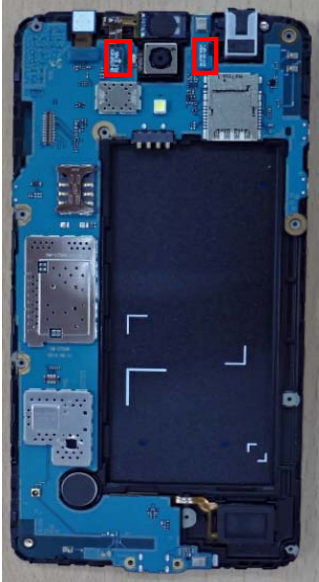
7. Level 2 Repair

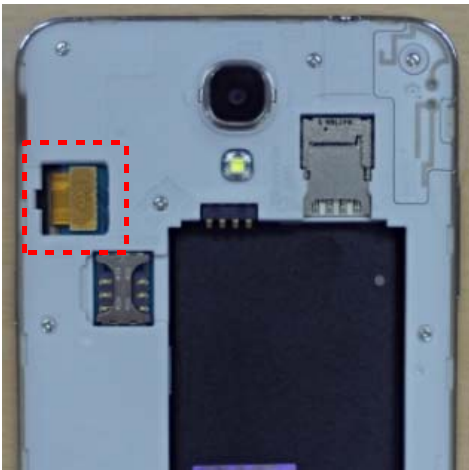
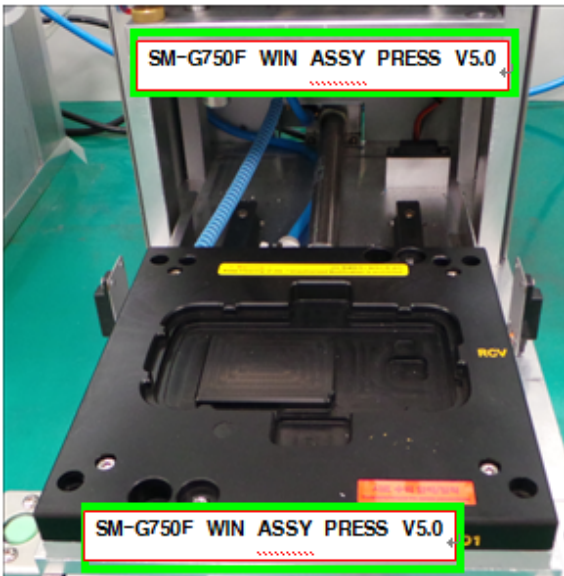
7-1. Disassembly

1 	2 
1) Disassemble LCD connector protect cover. * Caution Be care of scratch and molding damage.	1) Separate the LCD connector. * Caution Be care of damage to the FPCB.
3  AIR pressure 5~7 kgf/cm	4 
1) Displace the temperature chamber for 30 minute 2) Detach the LCD using Vacuum jig * Caution 1) Before disassembling, Use heating chamber. 2) Be care of scratch and molding damage.	1) Disassemble rear screw 13 point. * Caution 1) Be care of scratch and molding damage.

5 	6 
1) Remove hook which side of SIM socket. 2) Disassemble rear with disassemble equipment, remove hook Right → Bottom → Left → * Caution Be care of scratch and molding damage.	1) Disassemble 2 FPCB Connector and Hook * Caution Be care of damage to the FPCB.
7 	
1) Separate the PBA from Bracket. * Caution Be care of scratch and antenna contact damage.	

7-2. Assembly

1 	2 
1) Assemble the PBA on Bracket. 2) Assemble 2 FPCB Connector and Hook * Caution Be care of damage to the FPCB.	1) Attach the Bracket Ass'y on the Rear. 2) Assemble the Hook(1~7)
3 	4 
1) Assemble Rear screw 13 point. - Torque: 1.11 ~ 1.29 Kgf · Cm	1) Assemble the LCD Ass'y on the Rear Ass'y. * Caution Be care of damage to the FPCB.

5	6
	
1) Assemble the LCD connector. ※ Caution Be care of damage to the FPCB.	1) Press the set using pressure jig. - Pressure : 5~6 kgf/cm² - Press time : 8.7 sec(2 Times)
7	
	
1) Assemble LCD connector protect cover.	